

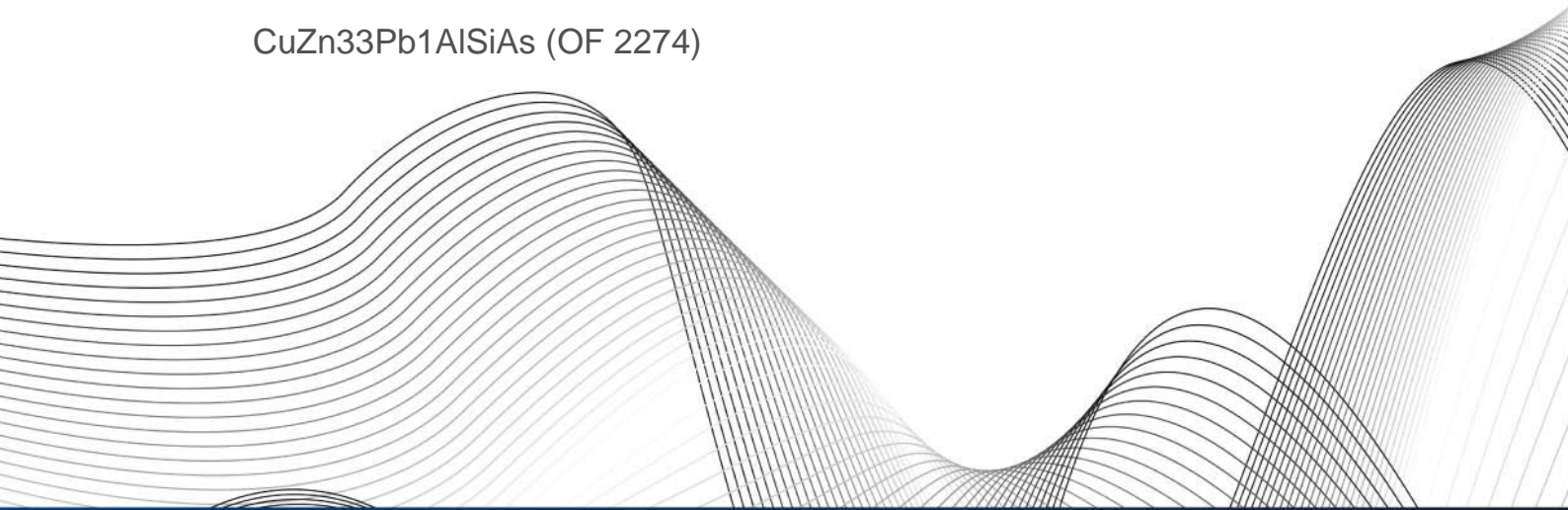


OTTO FUCHS
Dülken GmbH & Co. KG



Copper and Copper Alloys

CuZn33Pb1AlSiAs (OF 2274)





	Cu	Zn	Pb	Sn	Fe	Mn	Ni	Al	Si	As	Co	Cr	Others
min.	64.0	Rem.	0.4	-	-	-	-	0.1	0.1	0.05	-	-	-
max.	67.0	-	0.6	0.3	0.3	0.1	0.2	0.4	0.3	0.08	-	-	0.2

Applications

Due to its content of aluminium CuZn33Pb1AlSiAs provides good corrosion resistance. CuZn33Pb1AlSiAs in tailored heat treated condition is highly suitable for use in media with enhanced risk of dezincification.

OF 2279 is suitable for use in drinking water. The German Federal Office for the Environment enlists CuZn33Pb1AlSiAs for products which are used in drinking water (category B: fittings and connectors, pumps and other devices; category C: components whose surface is in contact with drinking water at less than 10% of the total surface).

Examples of application:

Parts with persistence against dezincification
Applications for drinking water
Forgings
Machined parts

Physical properties

At room temperature

Density	8.5	g/cm ³
Electrical conductivity	12.8	MS/m
	21	% I.A.C.S
Heat conductivity	101	W/(m*K)
Heat capacity	377	J/(kg*K)
Coefficient of thermal expansion	21	10 ⁻⁶ /K
Young's modulus	105	GPa
Melting range	880-920	°C

Microstructures

CuZn33Pb1AlSiAs in heat-treated conditions provides a homogeneous microstructure with a matrix of α -brass. Pb is insoluble in the brass matrix and forms fine precipitates improving the machinability of the alloy.



Consignment and measurements

Strength conditions

Spec./ DIN EN	Condition	Yield strength R _{p0.2} [MPa]	Tensile strength R _m [MPa]	Elongation at break A [%]	Brinell- Hardness HBW 2.5/62.5
12164/12165/ 12167/12168/ Forgings/ Seamless tubes	M	**	**	**	**
12164/12167/ 12168	R290	≤200	≥290	≥30	/
Seamless tubes	R290	≤250	≥290	≥40	/
12164/12167/ 12168	R320	≥200	≥320	≥20	/
Seamless tubes	R370	≥250	≥370	≥20	/
12164/12167/ 12168	R400	≥250	≥400	≥8	/
Seamless tubes	R440	≥340	≥440	≥10	/
12164/12165/ 12167/12168	H070	/	/	/	70-110
Forgings	H070	(≥90)	(≥280)	(≥30)	≥70
Seamless tubes	H080	/	/	/	75-105
12164/12167/ 12168	H090	/	/	/	90-135
12164/12167/ 12168	H105	/	/	/	≥105
Seamless tubes		/	/	/	100-135
Seamless tubes	H135	/	/	/	≥130

DIN EN 12164:
Bars for machining

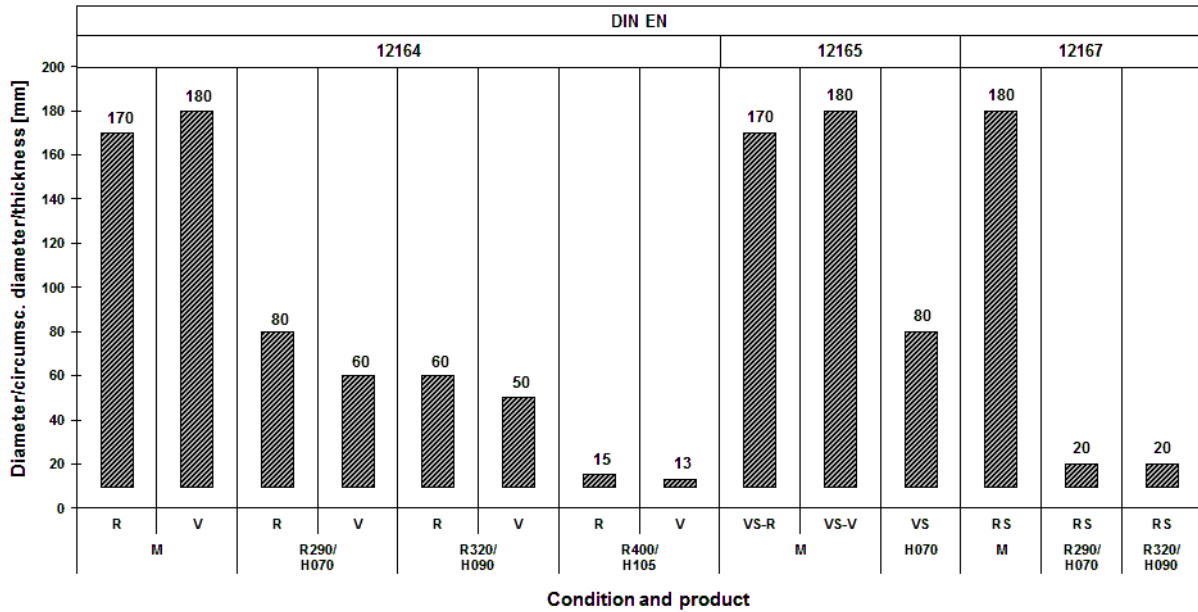
DIN EN 12165:
Pre-material for forging

DIN EN 12167:
Profiles, rectangular bars

DIN EN 12168:
Hollow bars for machining

- ** Condition M = without specified mechanical properties-as manufactured
 () The numbers are not requirements of the standard - they are for information only
 / No requirements in standard or not applicable

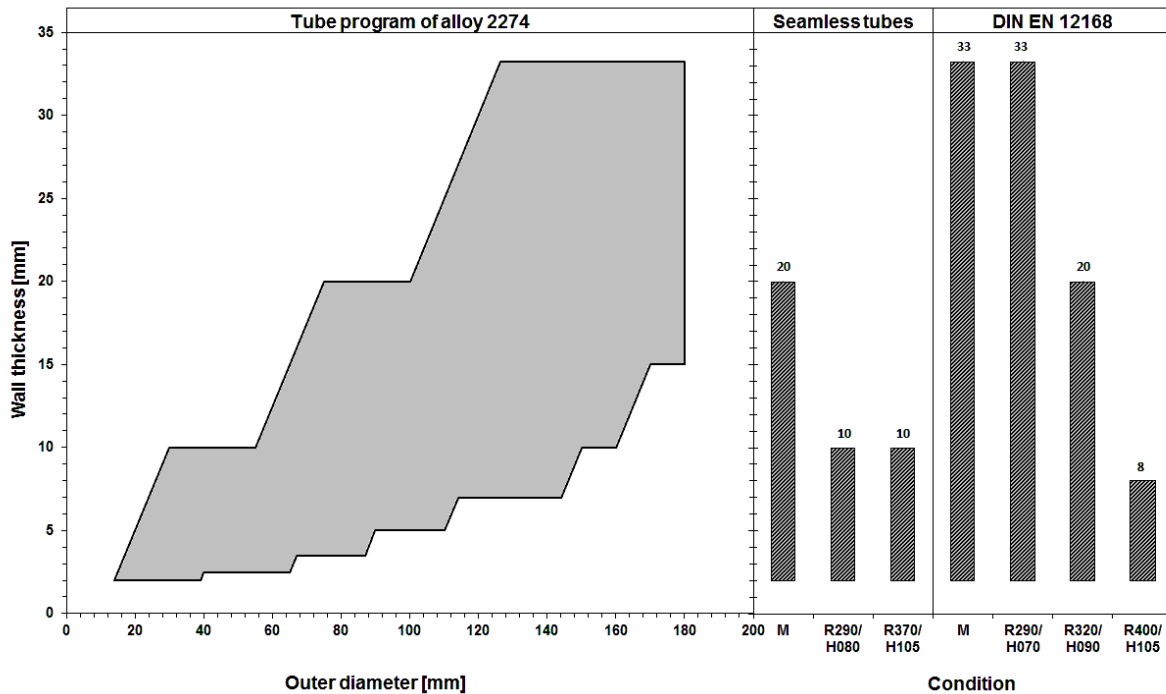
Specified dimensions for bars, pre-material for forging and forgings



- R/V Round/polygonal bar
- VS-R/V Pre-material for forging round/polygonal
- RS Rectangular bar

Profiles and rectangular bars can be delivered up to 180 mm in extruded and up to 130 mm in cold drawn condition. Pre-material for forging and forgings is dependent upon each individual case.

Specified dimensions for hollow bars and round tubes



Further dimensions for hollow bars and round tubes are available on request.



Other consignments

Rods and tubes in other strength and hardness conditions, and dimensions are available on request.

Processing		Heat treatment	
Shaping		Soft annealing	450-600°C
Machinability (CuZn39Pb3=100%)	good (80)	Stress relieving	200-300°C
Cold working	average	Special notes and remarks	
Hot working	good		
Hot working temperature	650-800°C	After cold working on parts made of OF 2274 stress relieving at temperatures below 300°C is recommended. Forming operations or heat treatment above 600°C may reduce the resistance against dezincification. Consultation is recommended. Forgings should be heat treated after forging for improvement of resistance against dezincification.	
Connecting			
Resistance welding	average-good		
Shielded welding	average		
Brazing	average	There is a risk of stress corrosion cracking (SCC) in case of concurrent presence of mechanical stress and corrosive media (in particular ammoniac atmosphere).	
Soldering	good		
Surface treatment			
Mechanical polishing	very good		
Electrolytic polishing	poor		
Galvanisation	average		
Tin coating	good		

OTTO FUCHS KG

Derschlager Straße 26
D-58540 Meinerzhagen

Telefon +49 2354 73-0
Telefax +49 2354 73 - 201

info@otto-fuchs.com
www.otto-fuchs.com

OTTO FUCHS Oberflächentechnik GmbH

Poststrasse 57-59
D-71229 Leonberg

Telefon +49 7152 94 02 - 0
Telefax +49 7152 94 02 - 88

info@otto-fuchs-oberflaechentechnik.com
www.otto-fuchs-oberflaechentechnik.com

OTTO FUCHS Hungary Sales department

c/o OTTO FUCHS KG
Derschlager Straße 26
D-58540 Meinerzhagen, Germany

Telefon +49 2354 73 316
Telefax +49 2354 73 241

info@otto-fuchs.com
www.otto-fuchs.com

OTTO FUCHS Technology (Shenyang) Co., Ltd.

No. 26 Purong Road
Shenbei New District
Shenyang, P. R. China, 110164

info@otto-fuchs.cn
www.otto-fuchs.cn

Schüco International KG

Karolinenstraße 1-15
D-33609 Bielefeld

Telefon +49 521 783 - 0
Telefax +49 521 783- 451

info@schueco.de
www.schueco.de

Weber Metals Inc.

16706 Garfield Avenue
Paramount CA 90723/USA

Telefon +1-562 602-0260
Telefax +1-562 602-0468

wmi@webermetals.com
www.webermetals.com

Foxtec-lkhwezi (Pty) Ltd.

1 De Wet Road, West Bank
East London, 5218 East London, Südafrika

Telefon +27 (043) 7033500
Telefax +27 (043) 7033515

info@foxtec.org
www.foxtecikhwezi.co.za



OTTO FUCHS
Dülken GmbH & Co. KG



Heiligenstraße 70
41751 Viersen

Telefon +49 2162 956-6
Telefax +49 2162 956-762

duelken@otto-fuchs.com
www.otto-fuchs-duelken.com

